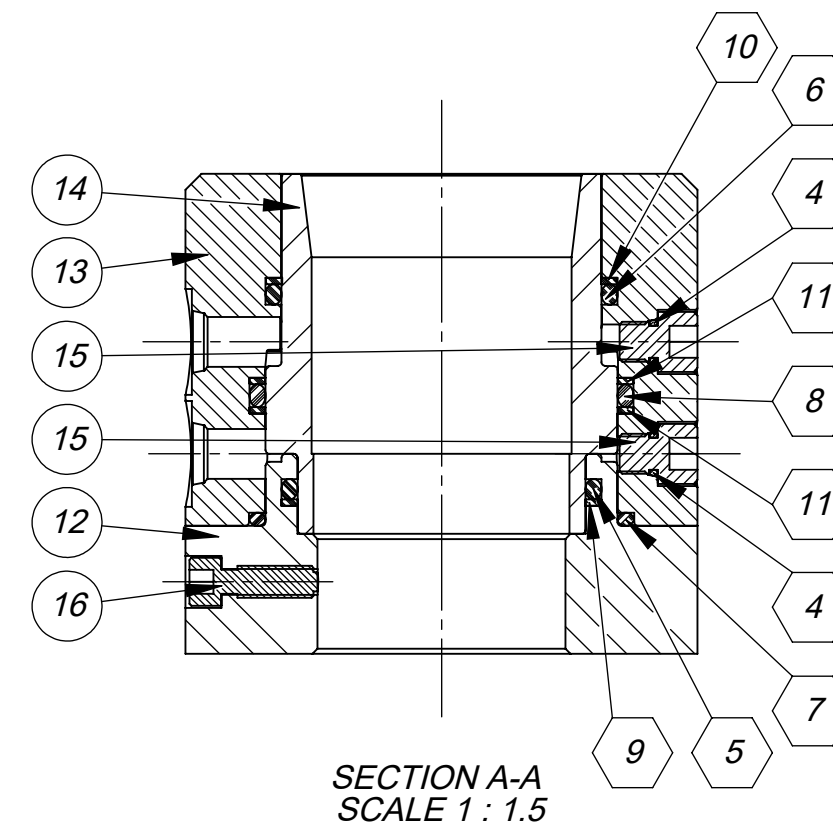
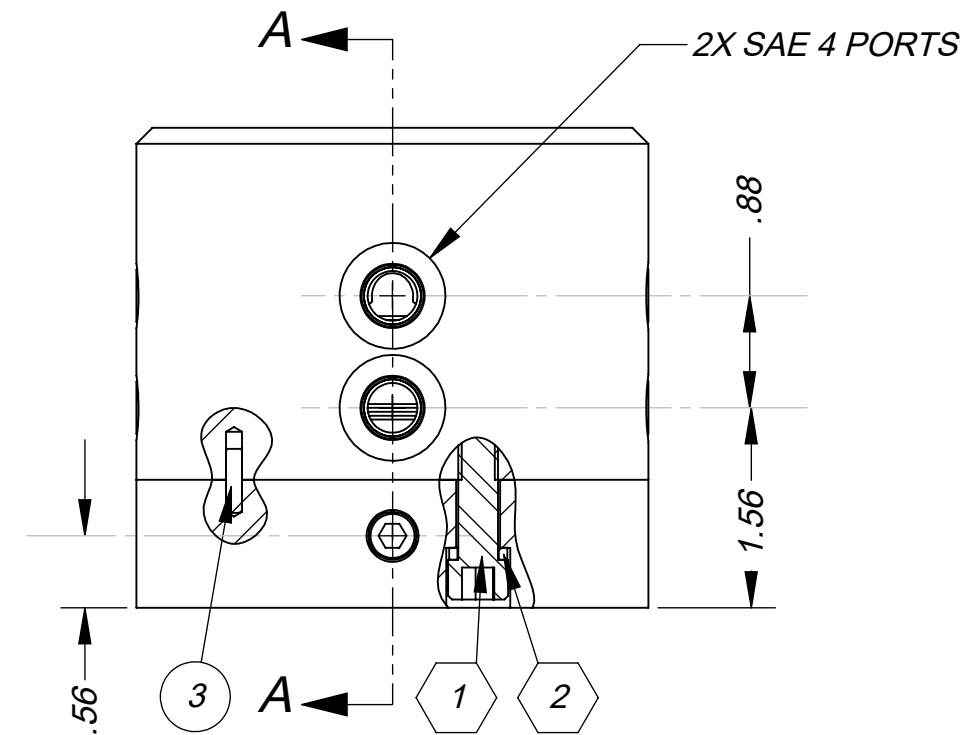
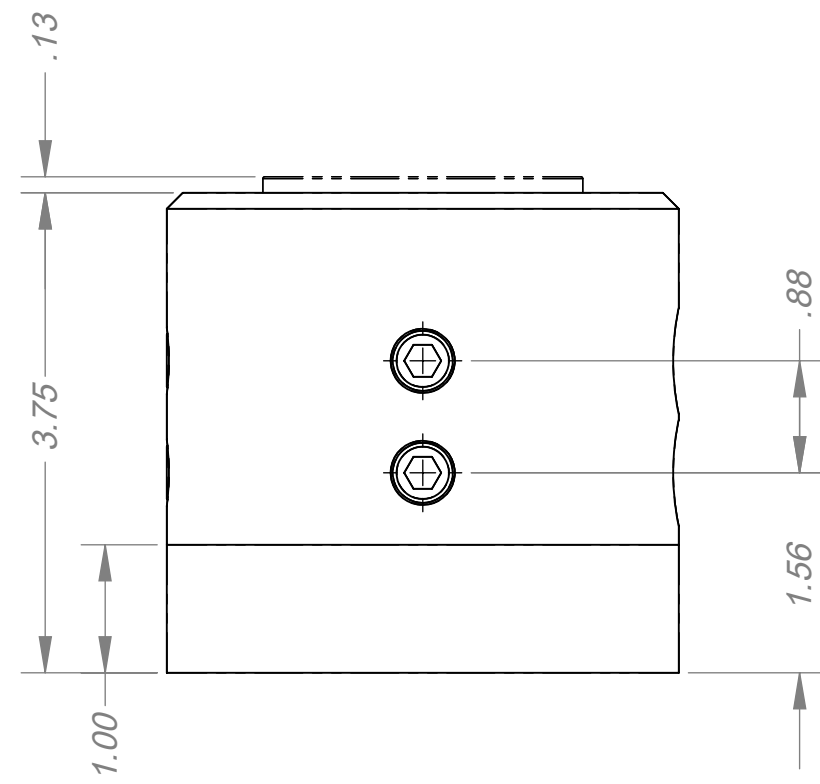
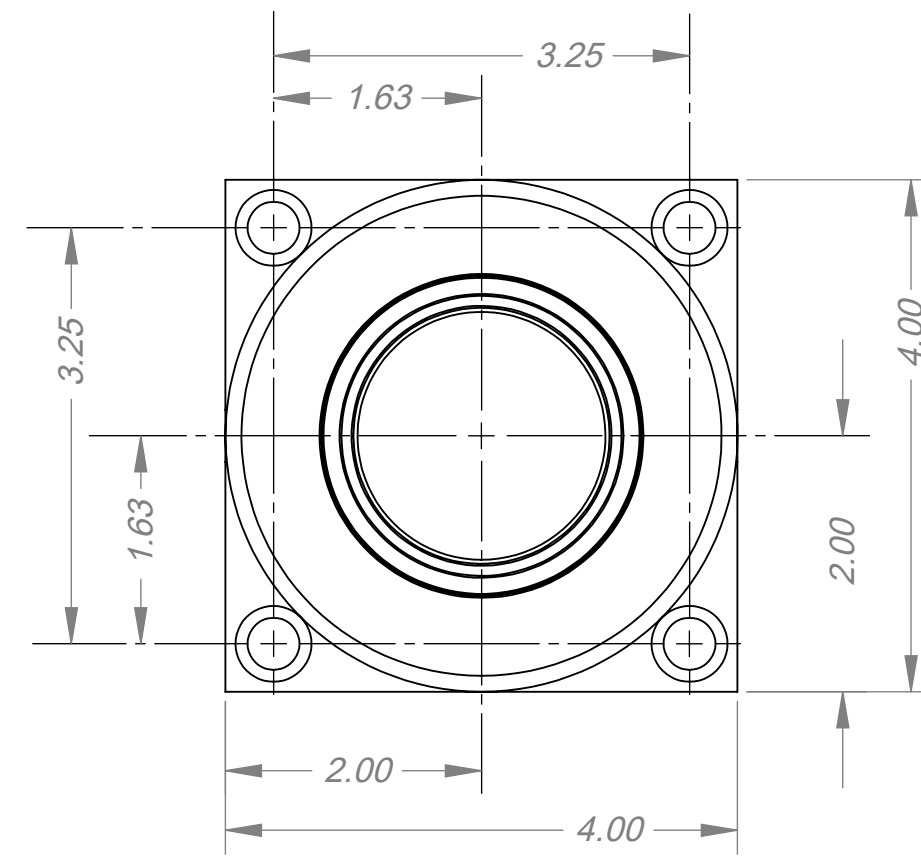
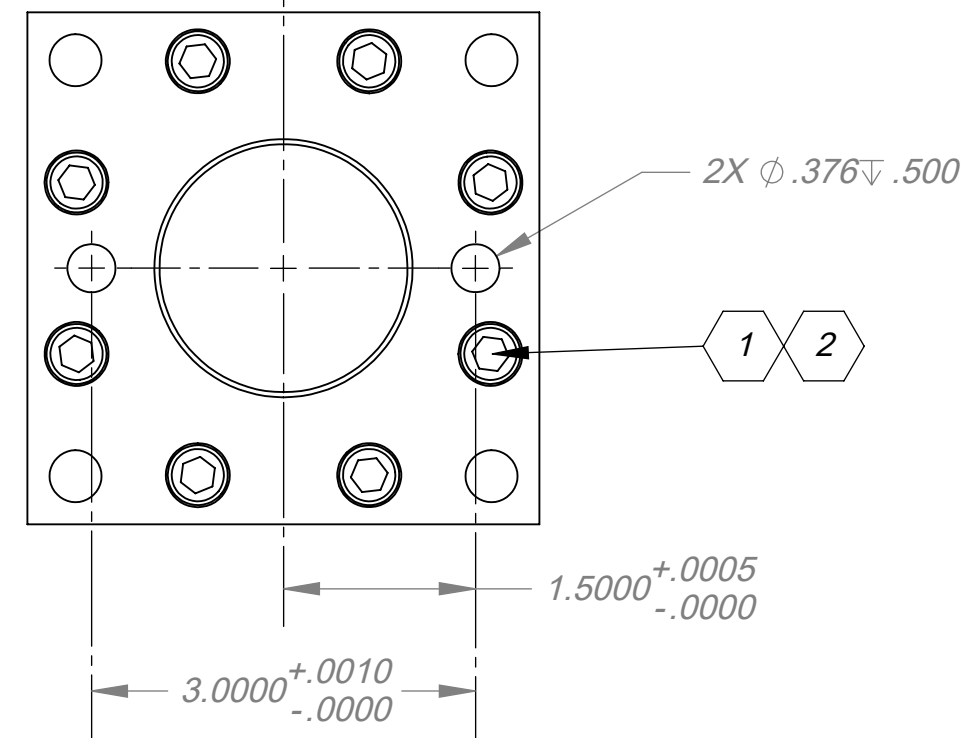
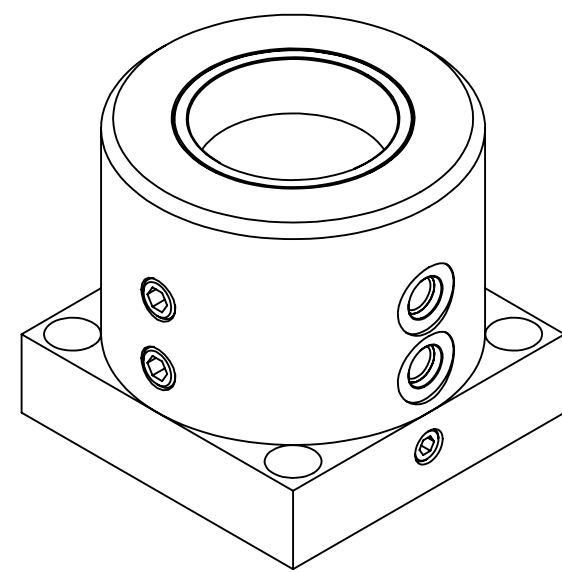


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	01-2046-7	SCR., SHC 5/16-18 X 1.25 BLOX	8
2	01-2059	WASHER, LOCK, STEEL, 5/16 BLOX	8
3	01-2302	PIN, DOWEL, 1/8 X 1/2, ALLOY	1
4	04-01-902	O-RING, BUNA 70, 902	6
5	04-25-228	O-RING, BUNA 90, -228	1
6	04-25-230	O-RING, BUNA 90, -230	1
7	04-25-230	O-RING, BUNA 90, -230	1
8	04-25-232	O-RING, BUNA 90, -232	1
9	04-31-228	BACKUP RING, BUNA, -228	1
10	04-31-230	BACKUP RING, BUNA, -230	1
11	04-31-232	BACKUP RING, BUNA, -232	2
12	65-0062	BASE, CC, 3J	1
13	65-0063	BODY, CC, 3J	1
14	65-0064	PISTON, CC, 3J	1
15	65-0065	PLUG, PRESSURE, CC	6
16	65-0068	LOCK SCREW, CC, 3J	1



SECTION A-A
SCALE 1 : 1.5



- NOTES:
1. MAX. PRESSURE 3000 PSI.
 2. APPROX. RADIAL CLAMPING FORCE = 6.25 X PRESSURE.
 3. ITEMS IN HEX BALLOONS ARE INCLUDED IN STD. REPAIR KIT 65-0081.

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REVISIONS

A	ECL: 02135 10-11-02 MBR REMOVED STENCIL LOCATION INSTRUCTION.
B	ECL: 06136 12-04-06 MJM REVISED AND REDRAWN.
C	ECL-17030: REMOVED 5000 PSI FROM DESCRIPTION

ECL: 99147 06-23-99 MBR

Tolerances Unless Otherwise Specified:		MATERIAL SPEC.	PC. NO.: 65303
TYPE	FINISHED AS CAST		MADE FROM: SEE B.O.M.
DEC .00	± .015" ± .030"	PROCESS SPEC.	MODEL FILE: 65303.sldasm
DEC .000	± .005" ± .010"		CAD FILE: 65303.slddrw
FRACTIONAL	± 1/64" ± 1/32"		C 65303
ANGLES *	± 1/2" ± 1"		SHEET NO. 1 of 1 SHEETS
FINISH 175 µ in.		SCALE 1:1.5	
COLLET CLOSER, 3J		APPROX. WT. 10.168 LBS	
ASSEMBLY		DRAWN CHECKED APRVD.	
Lexair, Inc.		MJM TPO TPO	
2025 Mercer RD, Lexington, Kentucky 40511		12-04-06 12/04/06 12/04/06	